

eSCR Job Aid for Suppliers

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Technical Help

If you are unable to access the Supplier Portal or experience technical difficulties, please email the eSCR Engineer at eSCRAdmin@pge.com with the following information:

- Description of the problem
- Error code or error message received (if applicable)
- Screenshot(s)

The eSCR Engineer will work with our technical support team to resolve the problem as quickly as possible.

Benefits of the Electronic Supplier Change Request (eSCR) Process

Some of the benefits from the implementation of the eSCR process are:

- Makes it easier for suppliers to launch the SCR process compliance has never been easier
- Eliminates confusion
- Shortens the cycle time from submission to approval
- Prevents unapproved changes that can result in delays and returns at best, and defects and non-conformances that lead to scrap, rework, failures, and accidents at worst
- Can positively impact Supplier Scorecards, PG&E's tool for making purchasing allocations

Glossary of Terms

| Term | Definition |
|-------------------------|---|
| ECC | Enterprise Core Component, SAP system of record. |
| | SAP system of record. |
| eSCR | Electronic Supplier Change Request |
| eSCR Engineer | The Supplier Quality Engineer is a new role created to administer |
| | the eSCR process. The eSCR Engineer will be the primary point of |
| | contact regarding Supplier Change Requests, and QZ |
| | Notifications. |
| Manufacturer | Supplier that manufactures or produces materials and supplies |
| | to PG&E either directly or through a distributor. |
| MPR | Notification Type: QM. Material Problem Report. |
| Portal | Supplier Portal: External portal where Suppliers submit change |
| | requests. |
| | eSCR SAP Portal: Internal portal for PG&E users to process QZ |
| | Notifications. |
| Purge | Notification Type: QP. The process of isolating and removing |
| | non-conforming material from Distribution Centers (DC), Remote |
| | Locations (RML), and/or the Field, which are suspected of being |
| | "not in compliance" with purchase order or engineering |
| _ | requirements. |
| QZ Notification | SAP notification type for eSCRs. |
| Recall | A product recall is a request to return a product after the |
| | discovery of safety issues or product defects that might |
| | endanger the consumer or put the maker/seller at risk of legal |
| | action. |
| SAP ECC | PG&E SAP ECC (ERP Central Component) standard system of |
| | record. |
| SAP HANA Cloud Supplier | A Cloud based portal, built to allow Suppliers to complete |
| Portal | electronic Supplier Change Requests and submit them to PG&E. |
| | The portal reflects status changes as notifications are processed |
| | by PG&E's eSCR Engineer, and other eSCR stakeholders. |
| SCR | Supplier Change Request |
| SQE | Supplier Quality Engineer |
| Supplier | Partner that purchases or distributes materials to PG&E by |
| | procuring from Manufacturers. |
| Supplier Request ID | Unique identifier that is assigned to the Supplier's request upon |
| | initial Save or Submit in the Supplier Portal. |

Change Types

The following list includes the 19 identified Supplier Change Request Types.

| Item | Change Type | Change | Details |
|------|-----------------------|--|--|
| 1. | Plant Site Location | Production from tooling and equipment transferred to a different plant site or from an additional plant site | Production process tooling and/or equipment transferred across the united states, internationally or closing of a plant |
| 2. | New or Modified Tools | Production from new or modified tools (except perishable tools), dies, molds, patterns, etc. including additional or replacement tooling | This requirement only applies to tools, which due to their unique form or functions can be expected to influence the integrity of the final product. It is not meant to describe standard tools (new or repaired), such as standard measuring devices, drivers (manual or power), etc. |

| Item | Change Type | Change | Details |
|------|--|---|---|
| 3. | Change Type Production / Tooling Upgrade | Change Production following upgrade or rearrangement of existing tools or equipment | Upgrade means the reconstruction and/or modification of a tool or machine or to increase the capacity, performance, or change its existing function. This is not meant to be confused with normal maintenance repair or replacements of parts etc., for which no change in performance is to be expected and post repair verification methods have been established. Rearrangement is defined as activity that changes the sequence of product/process flow that documented in the process flow diagram (including the addition of a new process). Minor adjustments of production equipment may be required to meet safety requirements such as, instillation of predictive |
| | | | covers, elimination of potential ESD risks, etc. |
| 4. | Test Method / New Process | Change in factory test/inspection method - new technique (no effect on acceptance criteria), Process technology new to the organization not previously used for this product. | For change in test method, the supplier should have evidence that the new test method is comparable or better than previous versions |

| Item | Change Type | Change | Details |
|------|-------------------------|--|--|
| 5. | Manufacturing Process / | Product and process change | Any changes, including |
| | Components | related to components of | changes at the suppliers to |
| | | the production product | components of the |
| | | manufactured internally or | finished product |
| | | manufactured by suppliers | |
| 6. | Inactive Tooling | Product produced after the tooling has been inactive for | For product that has been produced after tooling has |
| | | volume production for | been inactive for twelve |
| | | twelve months or more | months or more: |
| | | | Notification is required |
| | | | when the part has had no |
| | | | change in active purchase |
| | | | order and the existing |
| | | | tooling has been inactive |
| | | | for volume production for |
| | | | twelve months or more. |
| | | | The only exception is when |
| | | | the part has low volume, |
| | | | e.g., service or specialty |
| | | | material/equipment that |
| | | | regularly goes dormant |
| | | | and will not impact form, |
| | | | fit or function upon |
| | | | resuming production |
| 7. | New Part Number | A supplier new / revised | Submission is required for |
| | | part number for an existing | a revised or previously |
| | | part from the supplier | approved product that has |
| | | | a new or revised |
| | | | product/part number (e.g. |
| | | | suffix) assigned to it. An |
| | | | example would be a |
| | | | supplier moving to SAP |
| | | | which requires a new set |
| | | | of part numbers. In this |
| | | | example nothing changes |
| | | | regarding the part itself or |
| | | | to the part numbers used |
| | | | internally at PG&E |

| Item | Change Type | Change | Details |
|------|------------------------------|--|--|
| 8. | Product Correction or Waiver | "Possible request to Waive, or accept a non-conformant part. Correction of a discrepancy on a previously submitted part or deviation on Spec. (Waiver) " | A request for Waiver is a request from Supplier to PG&E to accept a nonconformant part. This will be approved or rejected by PGE Engineering. Submission is required to correct any discrepancies on a previously submitted part A " discrepancy" can be related to: - Change in Application / Maintenance - The product performance against customer requirements - Dimensional or capability issues - Supplier Issues - Approval of a part replacing interim approval - Testing, including material, performance, or engineering validation issues |
| 9. | Product Attributes | Change in product attributes / appearance | Physical changes resulting in any modification to appearance / attributes of the product are required for submittal. |
| 10. | Software / Hardware | Software / Hardware attributes | Changes in the software, hardware or firmware |
| 11. | Engineering | Administrative Change to design records, specifications, industry standards, regulatory compliance. Not to affect product attributes. | Submission is required on any engineering change to the product/part design record, specifications or materials. This is more of an administrative change than change to the finished product |

| Item | Change Type | Change | Details |
|------|-------------------------|------------------------------|-----------------------------|
| 12. | Raw Material | New Source of raw | These changes would |
| | | materials from new or | normally be expected to |
| | | existing suppliers | have an effect on the |
| | | | performance of the |
| | | | product |
| 13. | Component / Material | Use of other construction | For example, other |
| | | method or material than | construction as |
| | | was used in the previously | documented on a |
| | | approved part or product. | deviation (permit) or |
| | | Change of material | included as a note on the |
| | | (Aluminum to Steel) for | design record and not |
| | | production of part. | covered by engineering. |
| 14. | Sub-Supplier | Change of supplier for parts | The organization is |
| | | or process | responsible for approval of |
| | | | supplier provided |
| | | | materials and services. |
| | | | Also included are plant |
| | | | locations, manufacturing |
| | | | processes and design of |
| | | | sub-supplier products |
| 15. | Recall | Material Recall | A supplier has issued a |
| | | | notification to customers |
| | | | that a recall of their |
| | | | product / equipment / |
| | | | material is defective or |
| | | | non-conformant and |
| | | | needs to be returned to |
| | | | supplier for repair, |
| | | | refurbishment, or |
| | | | replacement |
| 16. | Product Discontinuation | Product Discontinuation for | A proposed or underway |
| | | any reason | permanent Product |
| | | | Discontinuation for any |
| | | | reason |

| Item | Change Type | Change | Details |
|------|-------------------------------------|---|--|
| 17. | Maintenance / Inspection | Extraordinary Conditions such as a natural disaster, earthquake, workforce stoppage/change/shutdown or conditions that alter business as normal | Extraordinary conditions cover changes that may be realized by a supplier that are not covered elsewhere and dramatically effect business to an extent that PG&E is impacted and should be aware. Many of these such changes may result in upstream and downstream implications that PG&E is best suited to evaluate |
| 18. | Packaging/Shipping/Labeling | A change of maintenance related procedures/materials initiated by supplier or additional inspection requirements driven by supplier | These maintenance/inspections notifications are usually based on field failures or enhanced risk identified by the supplier from customer feedback. Maintenance includes changes to items such as maintenance schedule, chemical, tools, brand, grade, software (ex: SCADA), etc. Anything significant that may change the performance of the part. |
| 19. | Extraordinary Conditions / Other | If change does not fit into a defined category, place into this change type initially. | |

Red, Amber, Green (RAG) Defined

Use the following chart to assess the risk level of the subject material change, or recall.

| RAG Levels | Descriptor(s) |
|------------|---|
| | High likelihood of a significant negative event (related to change) to occur. |
| | Any material recalls. |
| Red | Substantial property losses; causes PG&E to delay or halt operations. |
| neu | Any threat to life. Substantial impact to health, safety and/or environment. |
| | High potential for negative financial, regulatory, operational or safety |
| | impact. |
| | Possible likelihood of any negative event (related to change) to occur. |
| Amber | Significant impact to administrative, qualifications or re-training tasks. |
| Amber | Potential for PG&E property losses and/or operational delays. |
| | Potential for negative financial, regulatory, operational safety impact. |
| | Minimal likelihood of any negative event (related to change) to occur. |
| Cucan | Minimal to no administrative impact; quickly and easily correctable. |
| Green | No safety impact. |
| | No negative financial, regulatory or operational impacts. |

The RAG levels can also be found in the Supplier Portal by clicking the question mark button at the top of the dashboard. Scroll to the bottom of the list to see the risk assessment levels defined.

Questions by Change Type eSCR Form

The eSCR Change Request Form is dynamic; it changes according to what is entered. Depending on what Change Type is entered; the form will prompt you to answer a different set of questions. The following section shows a list of questions for each identified Change Type

Standard Questions

The following questions apply to all change types.

- 1. Does the proposed change affect appearance, fit, form, function, performance or durability of part?
- 2. Does this change impact safety?
- 3. Is this change related to a product non-conformance or quality issue? Explain the issue and include your internal Corrective Action number.
- 4. Safety Risk Rating
- 5. Has any risk assessment been conducted? Please explain and list relevant documents being attached.
- 6. Will this product require new inspection or testing? Please list relevant documents being attached.
- 7. Will this product require new PG&E Skills and Training? Please explain.
- 8. Will the proposed change cause the part to violate the existing specification?
- 9. Is there an approved drawing, specification or instruction that requires technical modification?
 - If so, please attach appropriate documentation.
- 10. Does this change require updates to any Manufacturing Process, Process Flow, Control Plan (or ITP), or PFMEA?
- 11. Change Risk Rating
- 12. Has appropriate testing been identified and completed with respect to fit, form or function? If so, please attach appropriate documentation.
- 13. Will the proposed change impact the process capability of significant or critical characteristics?
- 14. Is there a change to the labeling or barcoding process, packaging or packaging materials being used?
- 15. Has a timing/safety stock plan for the change been completed?
- 16. Will Capacity/Production Throughput be affected by the proposed change?
- 17. Will the change affect part flow to PG&E sites? Please explain the plan to build a safety stock to support PG&E requirements.
- 18. Will you be passing on any costs, such as tooling, associated with this change? DELETED
- 19. Is there an on-going cost increase or decrease? Please explain and quantify.

- 20. Will there will be any one time costs that you will be charging PG&E (safety stock, Obsolescence, etc.)? Please explain.
- 21. Will the piece price be affected by this change? If so, please list price change.
- 22. What is the annual PG&E part volume(s)?
- 23. Have you reviewed safety stock requirements with PG&E Materials Planning & Handling to ensure that there will be no supply interruptions? Please list safety stock requirements and PG&E contact information
- 24. Have all the affected parts undergone a PPQP process and approved at the current manufacturing site?
- 25. If PPQP is relevant, what was the approval date?
- 26. What are the consequences if this change is not made?
- 27. Other comments to PG&E not covered above (Example: Milestone schedules)
- 28. Supplier / Distributor Name
- 29. PG&E Vendor Number (if applicable)
- 30. Supplier / Mfg. Contact Name
- 31. Supplier/Mfg. Contact E-mail
- 32. Manufacturer Name
- 33. Primary PG&E Contact Name
- 34. Supplier / Mfg. Contact Phone #
- 35. Gas or Electric
- 36. Primary Change Type
- 37. Secondary Change Type
- 38. Change Short Description / Reason
- 39. Summary on the change details and why is it being implemented?
- 40. PG&E Material code(s) affected
- 41. Supplier part number(s)
- 42. Manufacturer part number(s)
- 43. Material(s) description
- 44. Plant(s) affected for material(s)
- 45. Notification Date to PG&E
- 46. Estimated Supplier Change Date
- 47. Estimated Purchasing/Ordering Start Date
- 48. Estimated Earliest Delivery Date to PG&E
- 49. Has the change been reviewed, approved and signed off by the appropriate individuals? E.g. ENG, Operations, etc. If so, please attach appropriate documentation.

Plant Site Location

- 1. Is tooling and/or equipment being transferred to a different plant location?
- 2. Does the new site location currently produce and ship parts for PG&E?
- 3. Will the ship point for the parts change?
- 4. Will the freight cost change? Please explain
- 5. If parts will be moving from one manufacturing location to another, please provide PG&E the site name and location:
- 6. Have you contacted your distributor and investigated any special requirements that may need to be met? (If you are moving parts to a different manufacturing location and you direct ship to PG&E through approved PG&E Distributor)
- 7. If a part(s) is moving to a new manufacturing location, is the ownership of this new location the same as the previous one? If not, whom are you proposing to be the third party contractor?
- 8. Is any tool(s) or equipment being transferred? If so, where is it being transferred?
- 9. What is the criticality rating of the tools?
- 10. Supplier provided calibration records if applicable.
- 11. What is the timing, moved or still moving of the transfer? Give date if possible. Add plan to long test.
- 12. Will the storage environment of materials change? (For example if the plant is moving from the dessert in Arizona to outside near a marine environment along a coast)
- 13. Are there any emissions from nearby facilities that can impact the material in production or storage? Please explain (For example plant will be located next to a chemical plant which emits SO2 or other corrosive / reactive gasses)
- 14. Why is the plant moving? (What is the "driver"?)

New or Modified Tools

- 1. What parts will be produced from a new or modified tool?
- 2. Explain if there is any risk that it may cause damage to the product or add any cosmetic handling marks?

Production / Tooling Upgrade

- 1. Will the change cause the tool to look different? If so, in what way?
- 2. Will the tool operate the same? If not, what is different?
- 3. Will the change increase quality of the tool (material, consistency, spec, etc.)? If so, please provide supporting evidence.
- 4. Will it affect the ability to perform any previous maintenance or calibration activities or adversely affect them in any way? Please explain.
- 5. Will the new technology adversely affect the product in any way? If so, please explain.

6. Will this change affect equipment calibration values or frequencies? If so, please elaborate.

Test Method / New Process

- 1. Does this require a change in the existing documented process flow diagram including adding a new process? Provide detail.
- 2. Does this change involve new or modified test/inspection method that does not provide results equivalent to the previous method? If so, please explain.
- 3. Are there any Regulatory Compliance / Guidelines concerns? If so, please explain.
- 4. This change must meet specification. Please submit materials for Engineer's approval for the test plan.

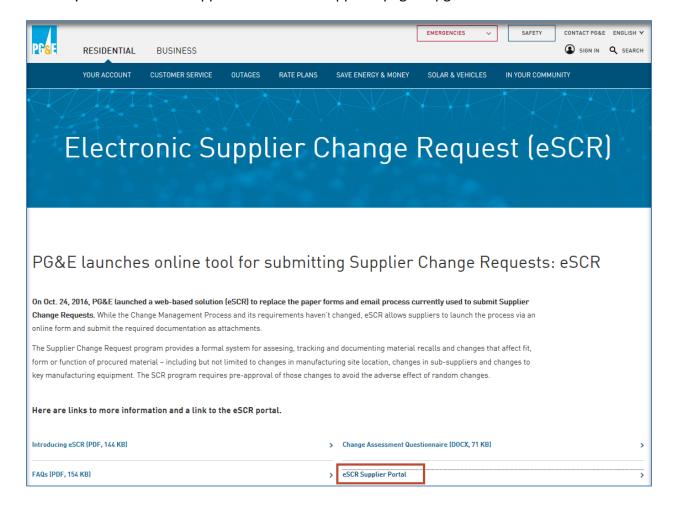
Accessing the Supplier Portal

The PG&E Supplier Portal is located at:

https://www.pge.com/en_US/for-our-business-partners/purchasing-program/suppliers/electronic-supplier-change-request-program/electronic-supplier-change-request-program.page

You may access this page from any device, using the Chrome browser.

You may also access the Supplier Portal from Suppliers page at pge.com.



Supplier Registration

Each individual user is required to have their confidential Log In and Password.

The first time you access the Supplier Portal you need to register, using your email address. Follow these steps to register as a user of the Supplier Portal.

| Step Number | Action | Results |
|----------------|---|--|
| 1. | Navigate to the Supplier Portal located at: https://www.pge.com/en_US/for-our-business-partners/purchasing-program/suppliers/electronic-supplier-change-request-program/electronic-supplier-change-request-program.page | The login page is displayed. |
| 2. | Click the REGISTER link located under the SIGN IN button. REGISTER | The SUPPLIER/DISTRIBUTOR DETAILS page opens. electronic Supplier Change Request |
| 3. | Click the Supplier or Manufacturer button located at the top right of the page. Supplier Manufacturer | |
| 4. | Complete the form. Fields marked with an asterisk (*) are required. Please enter as much information as possible. | |
| 5. | Click the Register button located at the bottom of the screen. Register | Your dashboard is displayed. From here you can navigate or submit an eSCR. |

Sign In

After completing the one-time user registration, follow these steps to log in to the Supplier Portal.

| Step Number | Action | Results |
|----------------|--|---------------------------------|
| 1. | In the Email Address field, enter the email address used during registration. EMAIL ADDRESS Email Address* | |
| 2. | In the Password field, enter the password entered during registration. PASSWORD Forgot Password? Password* | |
| 3. | Click the Sign In button. | You are successfully logged in. |

Forgot Password

When you forget your password, follow these steps to reset your password.

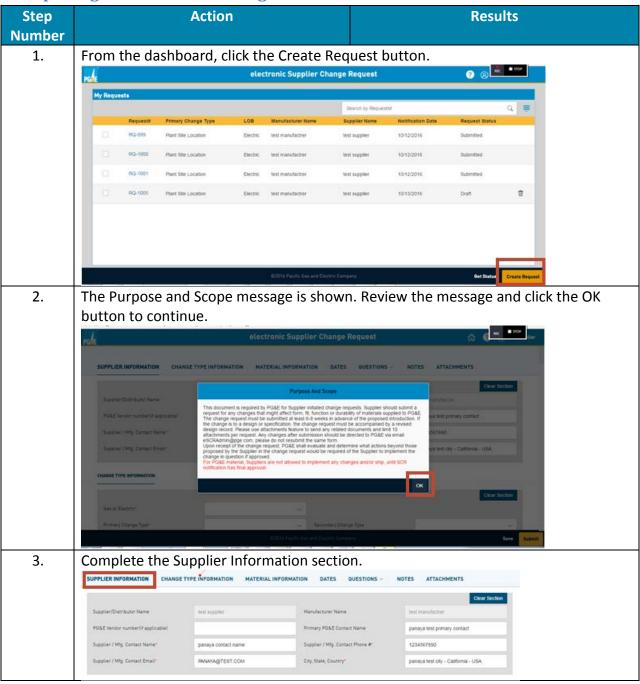
| Step Number | Action | Results |
|----------------|--|--|
| 1. | In the Email Address field, enter the email address used during registration. EMAIL ADDRESS Email Address* | |
| 2. | Click the Forgot Password? Link above the Password field. | An email is sent to the email address used during registration, with the password. |
| 3. | Log in using email address, and the password provided on the email. | |

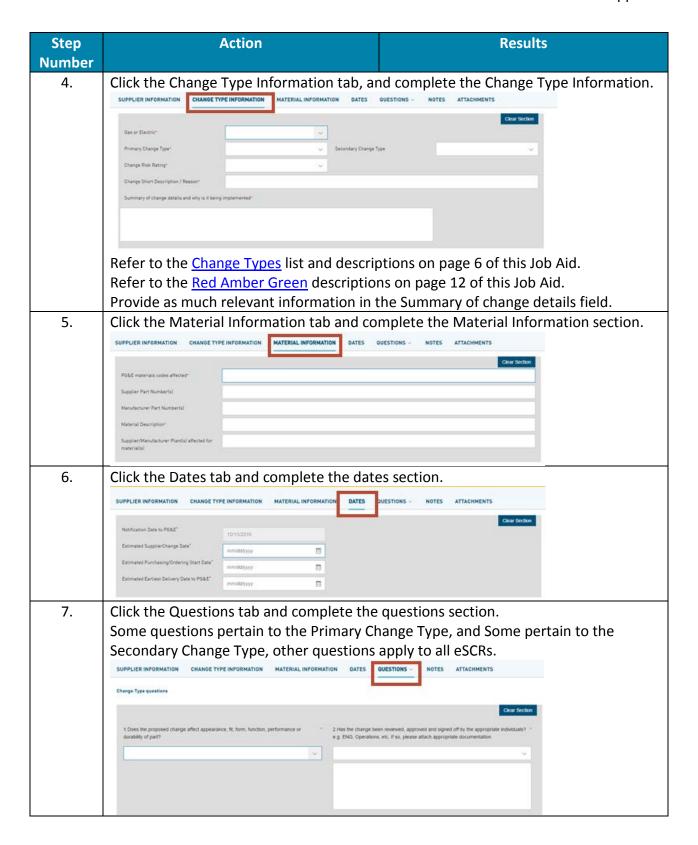
Submit an Electronic Supplier Change Request (eSCR) to PG&E

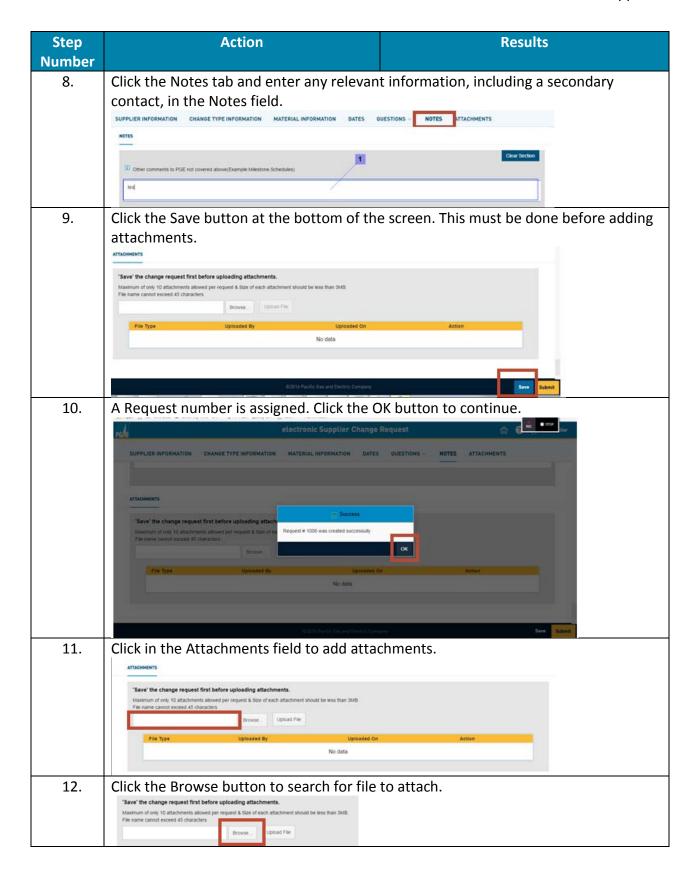
After logging in, follow these steps to complete and submit an eSCR to PG&E.

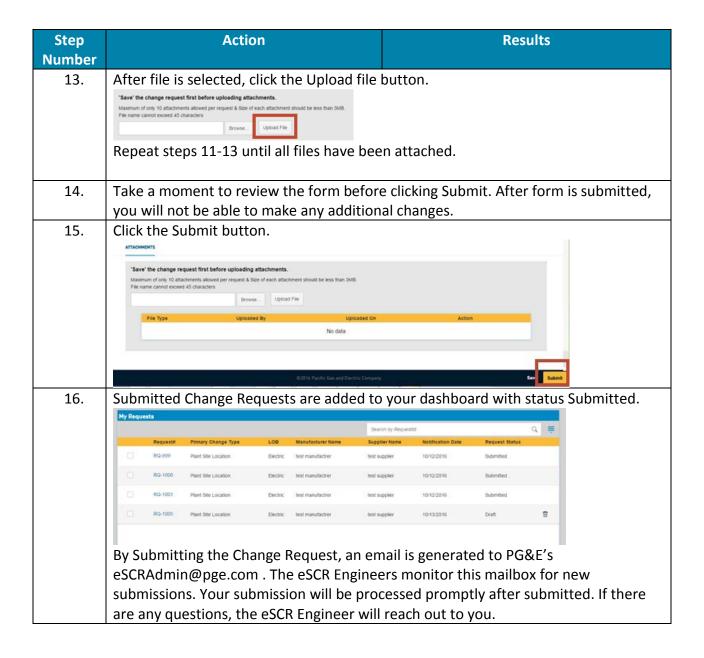
IMPORTANT: Pasting information into the electronic request form will create system issues, which may result in delayed processing of your request. Please **do not copy and paste** information into the Supplier Portal forms.

Completing the eSCR and Adding Attachments









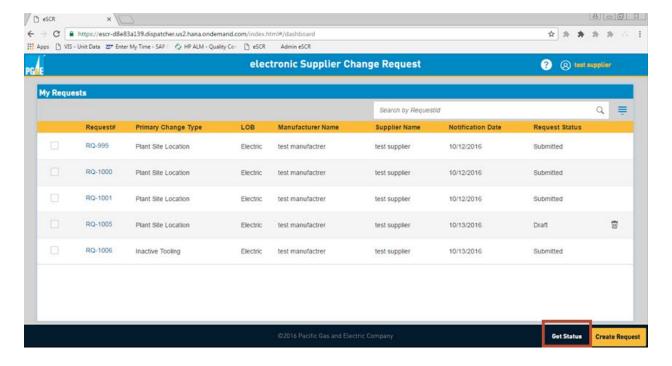
Reading the Dashboard

Your dashboard displays the current status on each eSCR. Refer to this diagram and the status definitions.

| Step Number | Status | Definition |
|----------------|-------------|---|
| 1. | Draft | You have started to complete the Change Request form and saved it before completing and submitting. Once it is submitted, you cannot make any changes. |
| 2. | Submitted | Your eSCR has been submitted. An email notification has been sent to your PG&E eSCR Engineer requesting his/her review. |
| 3. | In Progress | The Change Request is in process. Your PG&E eSCR Engineer will reach out to you with questions, and to notify you of the final disposition. |

Getting Status Update

To refresh the status shown on your Supplier Dashboard, click the Get Status button, as shown below.



Deleting Request

When a Request is saved, and not yet submitted, it shows up on your Supplier Dashboard with a Draft Request Status. Only requests in Draft status can be deleted.

To delete a Request in Draft status, click the trash can icon shown to the right side of the status as seen below:

